



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4271-027
Job Sheet 170528



Part No: D4271-027

Job Qty: 1 ea

Part Name: End Fitting Assembly Aft Beam



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 1/17/18

Job Tracking No:

Due Date: 1/23/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV D SHEET 3 IPP revA 11.07.20 new issue EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/22/18	0.00	0.00	Start Up Small Fab-3		
100	Small Fab	1 pcs		1/23/18	0.00	0.61	Small Fab-6		
110	QC	1 pcs		1/23/18	0.00	0.00	QC5		
120	Packaging	1 pcs		1/23/18	0.00	0.00	Packaging3-2		
130	QC21-SA	1 Ea		1/23/18	0.00	0.00	QC21		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN4C13A 5027726	2	276	0	0
	D4148-3 5013203	1	8	0	0
	D4148-5 5014012	1	27	0	0
	D4281-3 F164274	1	8	0	0
	D4419-3 5012967	2	5	0	0
	MS20427M4-20 5018429	1	46	0	0
	MS20615-4M18 5016898	10	143	0	0
	MS21043-4 5016563	2	1,057	0	0
	NAS1149C0432R 5025742	4	1,893	0	0

Part Specifications

Specifications could not be found.

Plex 1/17/18 8:45 AM dart.leroux.jason

Note:
* Trim rivet MS20427M4-20 at 1.130"

DART
AEROSPACE
S032983

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End Fitting Assembly Aft Beam

PART NO: D4271-027

Original Serial #: S032983

Revision:

Operation:

Change No:

Start up Operation 01/17/18

Job No: 170528